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The DEPA® Air Operated Diaphragm Pumps in Tank Terminal Applications offer many key features and benefits including:

- 1 Rain Water Evacuation Pump**
Addressing rain water is one of the key applications for Air Operated Diaphragm Pumps on a tank farm.
- 2 Safety and Efficient Fluid Transfer**
The mixture of water and harmful fluids has to be treated appropriately in order to protect the environment. The appropriate ATEX classification of AODD pumps and accessories (up to ATEX Zone 0) beside low weight, self priming ability and maintenance friendliness allow a safe and efficient fluid transfer.
- 3 Process Pump for Multiple Applications**
A wide range of applications at tank farms for DEPA® Air Operated Diaphragm Pumps exist within the processing, emptying, and logistics of fluids. Wide range of housing materials fulfills chemical compatibility requirements.



DEPA® Tank Terminal Applications



Typical DEPA® Air Operated Diaphragm Pump Applications in Liquid Tank Storage Plants

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| <p>1 Rain water/spillage Pump on tank-rooftops</p> | <p>5 Loading- and unloading Pump near supplying tanks</p> |
| <p>2 Rain water/spillage Pump below tanks</p> | <p>6 Drainage Pump bottom point of pipe networks</p> |
| <p>3 Rain water/spillage Pump at piers</p> | <p>7 Mobile Pump/Fire brigade Pump all possible places in plants</p> |
| <p>4 Rain water/spillage Pump on bottom in catch basins</p> | <p>8 Process Pump near supplying tanks</p> |

Crane ChemPharma & Energy, DEPA®